


POLARIS™ TECHNICAL SERVICE BULLETIN

 Date: March 19, 2015
 Expires: 12/31/2015

Snowmobile

 Bulletin Number: S-15-02
 Model Year(s): 2015

 Safety Bulletin
 Service Bulletin
 Service Alert Fax
 Production Update Kit

 Distribution: Owner / Principle
 Service Manager
 Sales Manager
 Parts Manager
 Technicians

This Service Bulletin is located at www.polarisdealers.com
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SUBJECT: 2015 AXYS / 550 INDY 155 Pitman & Idler Arm Strap Kit

PURPOSE:

Polaris Industries has determined the steering pitman and idler arms on 2015 AXYS RUSH / Switchback and 550 INDY Adventure / Voyageur 155 snowmobiles may be damaged if the front suspension encounters an abnormal, high-impact event.

A Strap Kit, part number 2206058, has been developed to add steel plates to the pitman and idler arm assemblies to reduce the chance of component damage in the occurrence of an abnormal, high-impact event.

Please take time to remind customers to always perform a pre-ride vehicle inspection as outlined in the Owner's Safety and Maintenance manual and to always inspect snowmobiles after an abnormal, high-impact event.

AFFECTED MODELS:

Model Year	Model Description	Model Number	Vehicle Identification Number Range
2015	600 RUSH PRO-S	S15DP6PS / SA / SL	Reference Unit Inquiry on the dealer website or the Service Bulletin list on the STOP site to lookup affected snowmobile models.
	600 RUSH PRO-X	S15DF6PEL	
	600 SWITCHBACK PRO-S	S15DS6PS / SA / SL	
	600 SWITCHBACK PRO-X	S15DR6PEL	
	600 SWITCHBACK ADVENTURE	S15DA6PSL / SM S15DA6PEL	
	800 RUSH PRO-S	S15DP8PS / SA / SL	
	800 RUSH PRO-X	S15DF8PS S15DF8PEL	
	800 SWITCHBACK PRO-S	S15DS8PS / SA / SL	
	800 SWITCHBACK PRO-X	S15DR8PS / EL	
	550 INDY Voyageur 155	S15CU5BSL / EL	
	550 INDY Adventure 155	S15CJ5BSL / EL	

RIDER NOTIFICATION:

Polaris will mail a notification letter to all registered AXYS and 550 INDY 155 riders. In addition to the notification letter, authorized dealers are required to review their sales records and notify all riders that have an affected VIN that they will be receiving a notification letter and your dealership can perform the Service Bulletin at no cost to them.

Dealers are also required to perform this Service Bulletin on any affected units in their inventory. To view a list of your dealership's affected units, utilize Service Bulletin lookup located at:

<https://www.polarisdealers.com/servam/SrvBulletins.asp>

WARRANTY COVERAGE PERIOD:

Warranty coverage for Service Bulletin S-15-02 begins on March 19, 2015 and will expire on December 31, 2015. All affected vehicles are covered during the campaign period.

PARTS / WARRANTY CLAIM INFORMATION:

SERVICE BULLETIN #	S-15-02
PART NUMBER /QTY/ DESCRIPTION	2206058 (QTY. 1) – Strap Kit 7170107 (QTY. 1) – Bulletin Completion Decal
PARTS AVAILABILITY	Yes
DIRECT-SHIP FROM POLARIS?	NO
TO BE ORDERED BY DEALER?	Yes
WARRANTY CLAIM TYPE	SB (Service Bulletin)
WARRANTY LABOR ALLOWANCE	60 Minutes (1.0 Hour)
WARRANTY CLAIM PART NUMBERS	N/A - Auto Process Bulletin

REPAIR INFORMATION:

Please order and install one Strap Kit, part number 2206058 for each affected unit your dealership has sold to riders or have in your inventory. Detailed installation instructions are included with each kit.

When performing this Service Bulletin, carefully inspect both the pitman and idler arms for cracks. If ANY damage is found, replace the component with a new part AND add the strap kit as outlined in this bulletin.

After completing this Service Bulletin, file a Standard Warranty Claim for pitman / idler arm replacement if required.

WARNING!

Inspect the pitman and idler arms for damage. Do not install straps on damaged, modified, or aftermarket parts. Modified or aftermarket parts must be replaced with original "stock" components.

If you encounter modified or aftermarket pitman / idler arms while performing this Service Bulletin, the cost for replacing the parts with original components is the responsibility of the customer and not covered by this Service Bulletin or warranty.